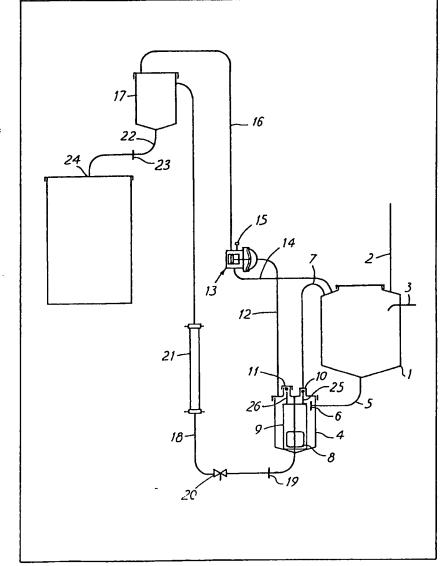
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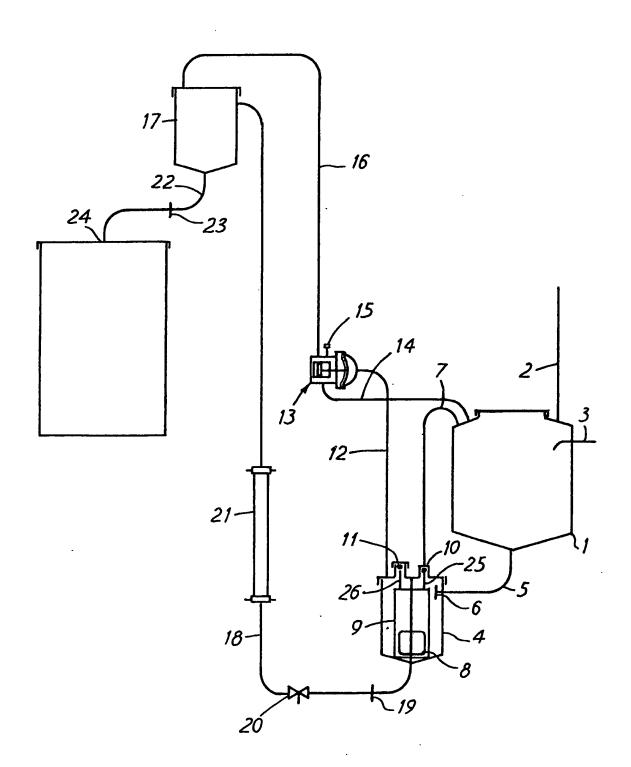
(54) Milk conveying mechanism

(57) A milk conveying mechanism for use in a vacuum milking machine for discharging the milk in a milk separator 1, which is permanently under a vacuum, into a collecting tank 24 located at a higher level and under atmospheric pressure, comprises a first milk sluice 4 provided with a float 8 connected downstream of the separator. On filling the first sluice with milk, by means of a shifting linkage 9 the float 8 operates valves

10, 11 which close a vacuum line 7 connecting the first sluice to the separator and provide a connection at 11 to the external atmosphere. The first sluice is connected by an airline 12 to an air-operated two-way valve 13 which switches over to vacuum, by means of line 16, a second milk sluice 17 which is initially under atmospheric pressure and is connected downstream of the first sluice via line 18. As a result the milk collected in the first sluice can be sucked off by the second sluice and drained off into the collecting tank 24.



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Milk conv ying mechanism for vacuum milking machin s

The invention relates to a milk conveying
mechanism for vacuum milking machines for
discharging milk to the atmosphere from a milk
separator which is continuously under a vacuum,
the milk separator being connected to a milk
sluice via a milk drain pipe having a valve flap, and
the milk sluice having a float which, on filling with
milk operates valves which close a vacuum line
connecting the milk sluice to the milk separator
and which open a line leading to the external
atmosphere.

Such a milk conveying mechanism is generally known, the milk being drained from the milk sluice into lower milk collecting tanks or pipes, which are under atmospheric pressure.

To avoid vacuum losses when milking, in more
modern milking machines the milk obtained at the
milking positions is transferred by means of milk
collecting lines to a milk separator which is
normally positioned below the milking position
foundation, the milk being conveyed into
collecting tanks located at a higher level and at a
greater distance.

DOS 24 26 458 discloses a milk conveying mechanism in which a float is provided in the milk sluice connected downstream of the milk 30 separator. On filling the sluice with milk the float opens the airline, which is under vacuum, to the milk separator by means of a valve and at the same time a second valve connected to a pressure line. In this circuit the milk sluice which is initially 35 under a vacuum is placed under overpressure, the valve flap arranged in the valve separator drain line being closed and the milk flap in the milk sluice drain being opened. As a function of the overpressure in the milk sluice the milk is 40 conveyed into the higher tank. The disadvantage of this process is the overpressure required, which must be produced by a corresponding unit.

It is also conventional practice to convey the milk from the milk separator to a higher and more remote collecting tank by means of a downstream-connected electric pump. In addition, a filter is often provided between the pump and the milk collecting tank and serves to purify the milk

To ensure that the milking positions remain operative even in the case of a power failure, every effort is made to avoid electrically operating units in milking machines.

Therefore the problem of the present invention is to provide a milk conveying mechanism which, whilst only using the vacuum present in the milking machines, drains off the milk from the milk separator into higher-positioned tanks, which are under atmospheric pressure.

According t the invention this problem is solved in that the milk sluice is connected by means of an airline t an air-operated tw -way valve and the latter can be operated in such a way that it can switch a second milk sluice, which is

65 under atmospheric pressure and conn ct d downstream of the first milk sluice, to vaccum, so that th milk c llected in the first milk sluice can be sucked off through the second milk sluice.

As a result of the provision of two milk sluices it
70 is possible, whilst only using the vacuum in the
milking machine, to drain the milk from the milk
separator into the higher-positioned milk
collecting tanks, which are under atmospheric
pressure, without any pressure loss in the vacuum
75 system. The pressure head of the milk is
dependent of the vacuum in the system and the
resistance of a filter located in the pipeline.

Further features and characteristics of the milk conveying mechanism according to the invention 80 can be gathered from the subclaims and the following description of an embodiment.

In the diagrammatic drawing 1 is the milk separator, which is connected with a line 2, which is under a permanent vacuum and with a milk 85 collecting line 3, which leads to not shown milking positions. A first milk sluice 4 is connected downstream of the milk separator and is connected via a drain line 5 with a fitted valve flap 6 and a vacuum line 7 to the milk separator. The 90 first milk sluice 4 is provided with a float 8 which, on filling the milk sluice with milk, closes a valve 10 positioned in vacuum line 7 by means of a shifting linkage 9 and opens a ball valve 11 connected to the external atmosphere. From milk

95 sluice 4 also passes a line 12 to a diaphragm-controlled two-way valve 13, which is in turn connected by means of a vacuum line 14 to the milk separator, which is continuously under a vacuum. The two-way valve 13 has a pipe union 100 15 to atmosphere and a connecting line 16 to a

second milk sluice 17, which is connected downstream of the first milk sluice 4. The connection between the first and second milk sluices is constituted by a connecting line 18 in which are provided a valve flap 19, a discharge device 20 and a filter 21. From the second milk sluice 17 a discharge line 22 with a valve flap 23 leads to a milk collecting tank 24, which is under atmospheric pressure.

The milk conveying mechanism functions as follows. At the start of the milking process the milk separator 1 and the first milk sluice 4 is under vacuum by means of lines 5 and 7, as well as the connecting line 18 from the first milk sluice 4 to
the closed valve flap 19 and line 12 to the diaphragm-controlled two-way valve 13. The two-way valve is operated in such a way that atmospheric pressure passes via connecting line 16 into the second milk sluice 17 by means of
pipe union 15. The connecting line 18 from the second milk sluice to the valve flap 19, as well as discharge line 22, are also under atmospheric

Once the milk flow from milk collecting line 3 to 125 milk separator 1 has started, milk also flows into the first milk sluice 4 and float 8 therein slowly rises. As soon as the float has reached the upper part of the shifting linkage 9, the latter also rises with the float and a valv tappet 25 connected to

pressure.

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this linkage, cl s s the valv 10 to the vacuum line 7 and anoth r tappet 26 connected to the linkage opens a ball valve 11 to the atm sphere. As a result of the inflow f atmospheric air into the 5 first milk sluice 4 atmospheric air simultaneously flows via line 12 to two-way valve 13, there being a changeover from atmospheric air to vacuum by means of lines 14 and 16 in the second milk sluice 17. Connecting line 18 is also under a vacuum, so 10 that when valve flap 19 is open the milk from the first milk sluice 4 can flow via line 18 into the second milk sluice, valve flap 23 being closed by the vacuum in the second milk sluice 17.

The conveying of the milk is aided by the

15 atmospheric pressure prevailing in the first milk
sluice with valve flap 6 closed. The milk flows
through filter 21 incorporated into connecting line
18. As soon as the float in the first milk sluice 4
has reached the bottom of shifting linkage 9 with
20 the milk level falling, valve 10 is opened again and
valve 11 closed, so that the first milk sluice 4 is
again under vacuum and the second milk sluice 17
is under atmospheric pressure, enabling the milk
to flow into milk collecting tank 24, which is under

25 atmospheric pressure from the second milk sluice
17 and with valve flap 23 open. The filling or
emptying process can then start again.

The discharge device 20 in connecting line 18 is required for emptying the line at the end of the 30 milking process.

List of Reference Numerals

- 1. Milk separator
- 2. Vacuum line
- 3. Milk collecting line
- 35 4. First milk sluice
 - 5. Drain line
 - 6. Valve flap
 - 7. Vacuum line
 - 8. Float
- 40 9. Shifting linkage
 - 9. Shiftin
 - 11. Ball valve
 - 12. Airline
 - 13. Two-way valve
- 45 14. Vacuum line
 - 15. Pipe union
 - 16. Connecting line

- 17. Second milk sluice
- 18. Connecting lin
- 50 19. Valve flap
 - 20. Discharge device
 - 21. Filter
 - 22. Discharge line
 - 23. Valve flap
- 55 24. Milk collecting tank
 - 25. Valve tappet
 - 26. Tappet

CLAIMS

- 1. A milk conveying mechanism for vacuum 60 milking machines for discharging milk to the atmosphere from a milk separator which is continuously under a vacuum, the milk separator being connected to a milk sluice via a milk drain pipe having a valve flap, and the milk sluice having
- 65 a float which, on filling with milk, operates valves which close a vacuum line connecting the milk sluice to the milk separator and open a line leading to the external atmosphere, wherein the milk sluice is connected by means of an airline to an
- 70 air-operated two-way valve and the latter can be operated in such a way that it can switch a second milk sluice, which is under atmospheric pressure and connected downstream of the first milk sluice, to vacuum, so that the milk collected in the first
- 75 milk sluice can be sucked off through the second milk sluice.
- A milk conveying mechanism for vacuum milking machines according to claim 1, wherein the milk sluices are connected by a connecting
 line having a valve flap.
 - 3. A milk conveying mechanism for vacuum milking machines according to claims 1 and 2, wherein the two-way valve is connected by means of a line, which is under a vacuum, to the milk separator and via a pine union to the external
- 85 separator and via a pipe union to the external atmosphere.
 - 4. A milk conveying mechanism for vacuum milking machines according to claims 1 to 3, wherein a filter is provided in the connecting line.
- 90 5. A milk conveying mechanism for vacuum milking machines substantially as described herein with reference to and as shown in the accompanying drawings.